

### CHI Learning & Development System (CHILD)

#### **Project Title**

Slashing Overtime Costs for Tow Tractor Team

#### **Project Lead and Members**

- Ryan Koh Zhao Yuan
- Quek Bak Siang
- Matthew Andrew Paul Wee
- Shaiful Bahri Bin Maroni
- Ismail Bin Ahmad
- Ra'En Bin Ahdan
- Victor Tay
- Wilson Tham

#### Organisation(s) Involved

Singapore General Hospital

#### **Healthcare Family Group Involved in this Project**

Healthcare Administration, Ancillary Care

#### **Applicable Specialty or Discipline**

General Services, Transportation

#### Aims

To reduce the weekly overtime (OT) incurred by the tow tractor team from 196 hours/week (median) to 98 within 12 months without impacting the deliveries.

#### **Background**

See poster appended / below

#### Methods

See poster appended / below



#### Results

See poster appended / below

#### Conclusion

See poster appended / below

#### **Additional Information**

Singapore Healthcare Management (SHM) Conference 2021 – Shortlisted Project (Human Resource Category)

#### **Project Category**

Workforce Transformation, Job Redesign

#### Keywords

Overtime, Cross-Training

#### Name and Email of Project Contact Person(s)

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## Slashing Overtime Costs for Tow Tractor Team





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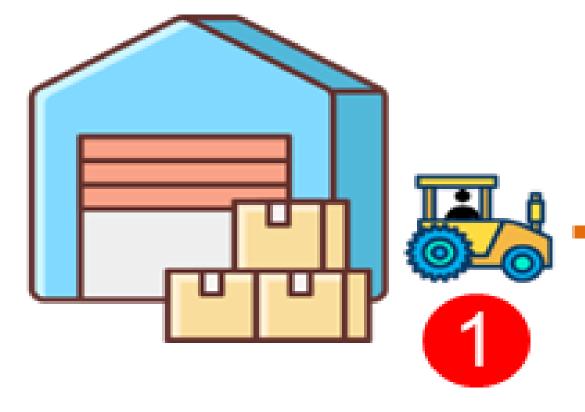
## Background

Trolleys Delivered Daily

40

**Distribution Staff** Managing Diets/ Pharmaceuticals/ Consumables etc.

## SingHealth Tower Logistics Hub



Driver pick up from supply department

# Lift Attendant takes over

Block 6/7

Deliver to basement of inpatient wards

Deliver to staging Last Mile Attendant area outside ward takes over **Nurse Station** Deliver to nurse station

4.7 FTES

**Equivalent Overtime** incurred in 2019

## Mission Statement

To reduce the weekly OT incurred by the tow tractor team from 196 hours/week (median) to 98 within 12 mths without impacting the deliveries.

## Root Cause Analysis & Solutioning

The team distilled the key root causes, and implemented specific strategies that target each root cause.

## **Key Root Cause A: Fundamental shortage**

Solution #1: Perform right-sizing (Aug 2020) #2: Implement technology to improve productivity 209 (2x Power Assisted Movers, Apr 2020)



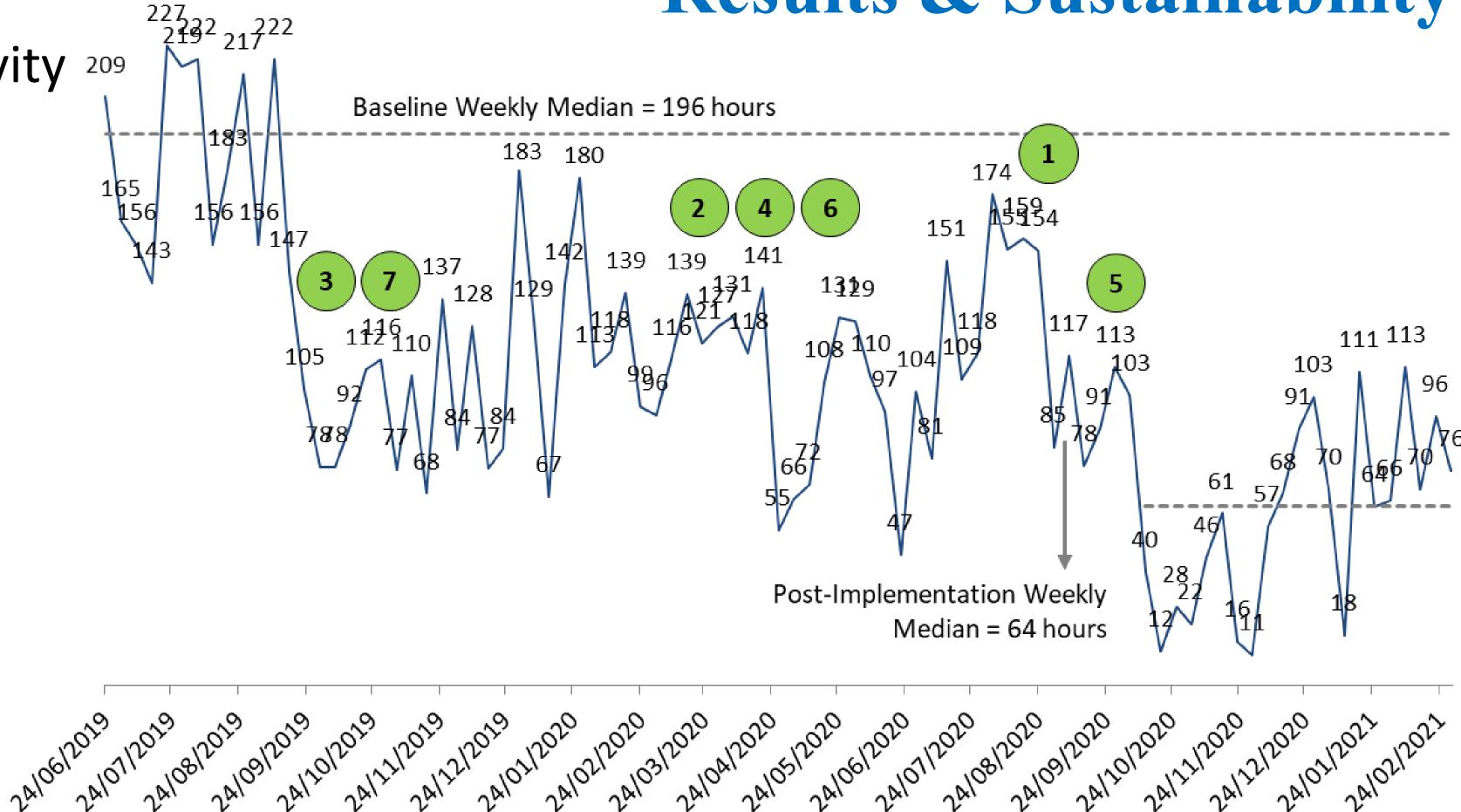
## **Key Root Cause B: Suboptimal Resource Control**

Solution #3: Balloting system for planned leave (Oct 2019) #4: Creation of clear OT guidelines (Apr 2020) #5: Identification of several cross-trained staff to perform permanent AM shift (Sep 2020)

## Key Root Cause C: Skills Mismatch

Solution #6: Cross-training of drivers to perform attendant roles, and vice versa (Apr 2020) #7: Cross-training of portering leaders from another section to cover shortfalls (Oct 2019)

## Results & Sustainability



Staff also reported less burnout, and improved morale. The team is

exploring further productivity gains through the introduction of an eDelivery system in FY2021 to enable enhanced targeted control of the delivery process.

**67%** Reduction **~** in OT

\$98k Annual **Cost Savings** 

**Acknowledgements**: The team would like to thank SGH Health Development Fund for the support of the 2 units of Power Assisted Movers, which is greatly helpful in reducing manual exertion and long-term injuries.